



PRODUCTO™ SP-260

(formerly CIMCLEAN® MA322)



Parts Cleaner Concentrate

SP-260 is a liquid detergent and corrosion inhibitor formulated specifically for use in cleaning polished, machined steel parts. Designed for use in high-pressure spray washers on camshaft and crankshaft lines, SP-260 leaves no solid residues which can interfere with electronic gauging operations and no water spots which can interfere with visual checks. The evaporation residue from SP-260 is a clear, mobile liquid.

SP-260 is normally used in high-pressure spray washers at ambient temperatures and a concentration of 3 to 4% by volume. Under these conditions, SP-260 will readily remove coolants, machining, and honing oils. Adequate rust protection for normal in-plant storage and processing is provided. SP-260 can be used at higher concentrations and temperatures up to 140°F for enhanced cleaning and corrosion protection. SP-260 is a non-foaming cleaner and rejects oil, leading to enhanced washer cleanliness and extended solution life.

SP-260 is formulated from organic soaps and is prepared using deionized water. It contains no DEA or compounds of DEA, no phosphates, borates, silicates, or other inorganic salts. SP-260 is ashless, making it ideal for use in washers prior to heat-treat

ovens. It will leave no deposits on oven bricks, or on elements in electric ovens.

SP-260 responds readily to conventional waste treatment procedures. It contains no nonionic surfactants, solvents, chelating agents (including EDTA), or dyes that can interfere with waste treatment. It requires no special precautions in its handling and use. As with any chemical, however, we do recommend the wearing of safety glasses and rubber gloves when handling (see the MSDS for further information).

TYPICAL PROPERTIES:

Appearance:	Clear
Odor:	Chemical (amine)
pH (Concentrate)	10.6
pH (2.5%)	10.0
Specific Gravity:	1.04
Density:	8.7 pounds/gallon
Foam Character:	Low

AUTOMOTIVE APPROVALS:

DaimlerChrysler NPM Number	12-270-5805
Ford Tox Number	164007
Ford Part Number	14351591
GM (plant specific)	FID# 351785

Rev. 5/10

WARRANTY:

Producto Chemicals will grant credit on any product which proves defective in material or workmanship as determined by us subject to the following conditions: all material is subject to our inspection prior to issuing credit; any refund will be adjusted based on the volume of product used; no credit will be granted for used or unused product(s) over one year old as determined by the batch number; no credit will be granted for product placed or stored in a bulk storage tank, mixed with other material or batches in a bulk storage tank or for any material not in original container. The terms in this warranty do not in any way extend to any product thereof covered by this agreement, which has a life, under normal usage, inherently shorter than the one-year period indicated above. Except as set forth expressly in writing herein, there are no other warranties express or implied in respect of any product. No warranty of merchantability or fitness for purpose shall apply.

LIMITATION OF LIABILITY:

Under no circumstances shall we or any affiliate of ours have any liability whatsoever for loss of use or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet



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